

**PART NUMBER****PFR27- 611****DESCRIPTION****Rear Lower Arm Inner Rear Bush Kit****INSTALLATION GUIDE****Contents (parts per pack):**

1 x Polyurethane Bush	1 x Zinc-Plated Mild Steel Outer Shell
2 x Washers	1 x Stainless Steel Sleeves
1 x PTFE/Silicone Grease	

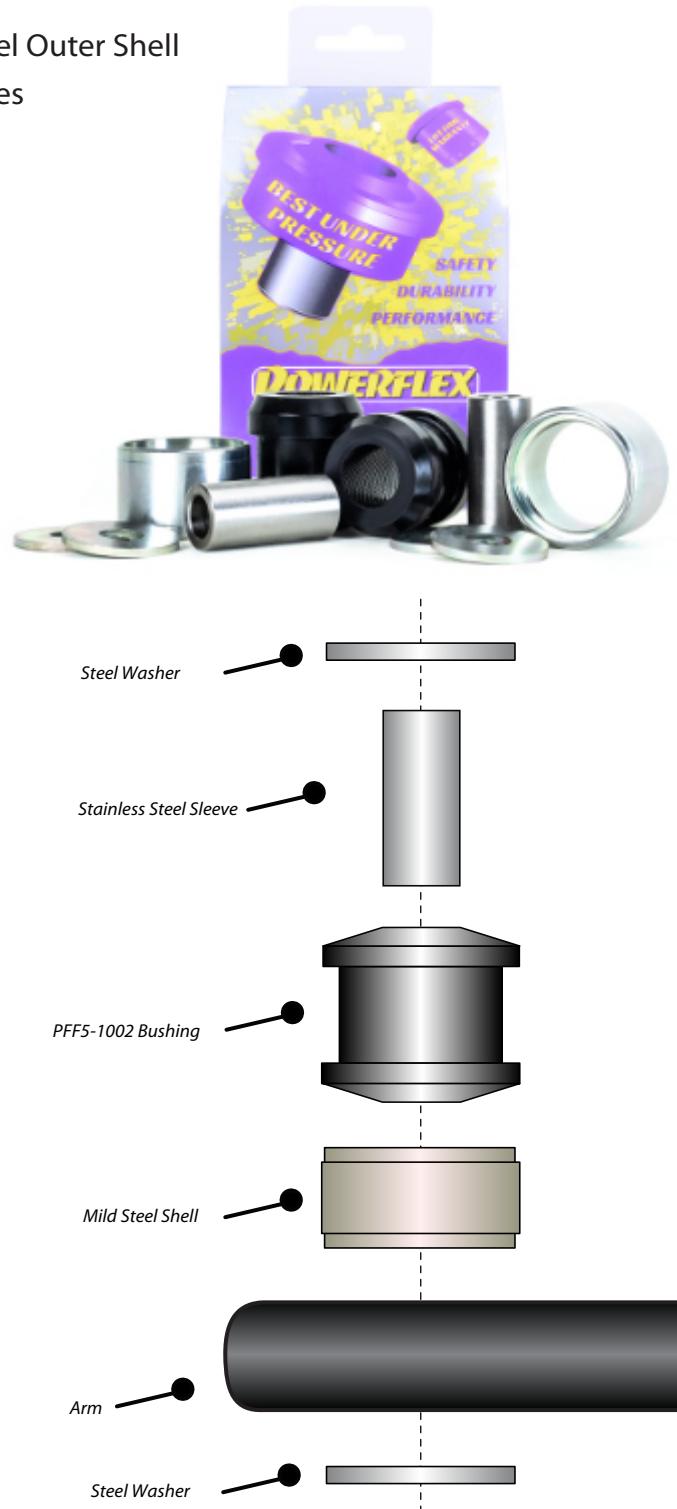
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the original bushes from the arm.
2. Clean any dirt and corrosion from the bore of the arm, and file off any sharp edges.
3. Push the outer shell into the arm ensuring that the ridges are flush to the top of the arm.
4. Apply some washing up liquid to the outside of the bush and press into the arm.
5. Apply the supplied grease into the bore of the bush and insert the metal sleeve.
6. Place one washer either side of the bush and refit to car. Tighten all fasteners to manufacturers torque settings.

**Figure 1**